



COATLOK[™] H-790NH TECHNICAL DATA SHEET

CoatlokTM H-790NH is an aromatic, two-component polyured/polyurethane elastomer. This system is the product of a reaction between resin consisting of amine and polyol with diphenylmethane diisocyanate (MDI) prepolymer. With its fast reactivity, the product can be applied to horizontal and vertical surfaces.

Common Uses: Reservoirs, ponds, basins, secondary containment, geo membranes, tunnels & below grade waterproofing.

PHYSICAL PROPERTIES					
Tensile Strength	1500 – 1600 psi	10.3 – 11.0 Mpa	ASTM D 412 C		
Elongation	600 – 750%		ASTM D 412 C		
Shore A Hardness	80 – 90		ASTM D 2240		
Shore D Hardness	30 – 35		ASTM D 2240		
Tear Resistance	300 – 350 pli		ASTM D 624		

LIQUID COMPONENT PROPERTIES*

PROPERTY	U-290-A	H-790NH B	
Color	Yellow	Transparent pale yellow, can be colored	
Viscosity @ 77°F (25°C)	900 – 1400 cps	500 – 800 cps	
Specific Gravity @ 77°F (25°C)	1.07 – 1.09	1.00 – 1.05	
Shelf Life of unopened drum properly stored	6 months	6 months	
Storage Temperature	59 – 86°F (15 – 30°C)	59 – 86°F (15 – 30°C)	
Mixing Ratio (volume)	1:1	1:1	

*See SDS for more information.

REACTIVITY PROFILE		
Gel Time @ 77°F (25°C)		
8 – 12 seconds		

RECOMMENDED PROCESSING CONDITIONS*				
Initial Primary Heater Setpoint Temperature	150°F	65°C		
Initial Hose Heat Setpoint Temperature	150°F	65°C		
Initial Processing Setpoint Pressure	1500 – 2500 psi	10342 – 17237 kPa		
Substrate & Ambient Temperature	> 23°F	> -5°C		

*It is the sole responsibility of the applicator to process and apply Coatlok H-790NH within specification.

General Requirements: Equipment must be capable of delivering the proper ratio (1:1 by volume) of isocyanate and resin at adequate temperatures and spray pressures. Substrate must be at least 5°F above dew point, with a maximum relative humidity of 80%. Substrate must also be free of moisture (dew or frost), grease, oil, solvents and other materials that would adversely affect adhesion of the product. This product must not be used when the continuous service temperature of the substrate or product is below -10°F (-23°C) or above 140°F (60°C).

Disclaimer: The information herein is to assist customers in determining whether our products are suitable for their applications. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent inferred. All patent rights are reserved. The product is combustible and must be protected in accordance with applicable codes. Protect from direct flame and spark contact, around hot work for example. The exclusive remedy for all proven claims is replacement of our materials.

