



THERMO-SIL PRO 9600 GUIDE SPECIFICATION

Thermo-Sil Restoration Coating System For Metal Roofs

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Section 1: General

1.01 GENERAL SYSTEM REQUIREMENTS

- A. The Huntsman Building Solutions Thermo-Sil Silicone Restoration Coating System is recommended for all types of metal roofing. Consult with Huntsman Building Solutions Technical Department or an authorized Huntsman Building Solutions sales representative for proper maintenance of an existing or previously restored project.

1.02 GENERAL SYSTEM DESCRIPTION

- A. This specification outlines Huntsman Building Solutions recommendations for applying 9600 Silicone High Solids (HS) Restoration Coating System direct to Metal roof decks. Please visit our website, www.huntsmanbuildingsolutions.com, to determine if an updated version of this specification is available.

The restoration process will recondition, preserve, and extend the useful life of the roof by effectively protecting the roof from further degradation. Procedures include preparation, priming, and reinforcing all seams and flashings integrally related to the roof. In addition to life-cycle cost benefits, significant energy savings can be realized.

- B. This document provides only general guidelines for application of Huntsman Building Solutions branded and ancillary materials. This general installation guide specification is not a project-specific specification and should not be used as such. Owners, architects, engineers, specifiers, consultants, contractors, and others may use and modify the information contained herein where necessary in preparing specifications for a particular roofing project. It is the responsibility of the owner, project manager, and contractor to ensure that this general installation guide specification is consistent with the contractual and construction requirements relating to the project.

- C. Note - The use of the Thermo-Sil 9600 High Solids silicone will impact the number of applications required to meet our minimum dry film thickness requirements. Our Thermo-Sil 9600 High Solids silicone may be applied at a maximum rate of 2 gallons per 100 square feet resulting in a dry film thickness of 29 mils, which is greater than the maximum rate required on our application chart for most warranties. This saves a great deal of both time and labor.

In addition to the time and labor benefits of the Thermo-Sil 9600 High Solids Silicone, this product meets the requirements of Title 24 and the California requirements for Low VOC content.

1.03 QUALITY ASSURANCE

A. General:

1. Huntsman Building Solutions shall manufacture, supply, and/or approve all materials used to complete the Thermo-Sil 9600 HS Silicone Restoration Coating System for Metal roof decks.
2. An authorized Huntsman Building Solutions representative shall approve, in writing, any material substitutions, deviations from, and/or addendums to this specification.

B. Contractor:

1. All work shall be performed, or directly supervised, by a Huntsman Building Solutions "Approved Applicator"¹.
2. Contractor shall furnish verification of local, state, professional or other valid licenses necessary to operate and permits necessary to perform work.
3. Contractor shall furnish proof of insurance covering liability, property damage, workers compensation, auto insurance, and other coverage requested by the Owner or Project Manager.
4. Contractor shall observe accepted NRCA roofing practices and governing building codes when performing work excluded from this general installation guide specification. (i.e. Replacement of roof accessories such as drains, gutters, vents, other penetrations, and other structural repair).
5. Contractor to insure all supervising field personnel onsite have a 30 hour OSHA card and all field personnel on site have a 10 hour OSHA card at a minimum.

¹**"Approved Applicator" status is required for warranty eligibility**

C. Products and Services:

1. Huntsman Building Solutions Thermo-Sil 9600 HS, specified herein is;
 - a. Certified by independent third-party tests to meet or exceed the physical properties set forth in ASTM D6694, "Standard Specification for Liquid Applied Silicone Coating Used in Roofing";
 - b. Approved by Miami-Dade Product Control for acceptance under the Florida Building Code, High Velocity Wind Zone;
 - c. Listed on the Cool Roof Rating Council's (CRRC) Rated Products Directory;
 - d. Certified by independent third-party tests for compliance with the State of California, California Energy Commission 2005 Building Energy Efficiency Standards for Residential and Non-Residential Buildings (Effective Date October 1, 2005), Section 118: Section (i) Mandatory Requirements for Cool Roofs, Paragraph 1, and Table 118-C Minimum Performance Requirements for Liquid Applied Roof Coatings. (Title 24). (Thermo-Sil 9600 HS only)
2. Technical advice on application and suitability of Huntsman Building Solutions products is available from local authorized Huntsman Building Solutions sales representatives or by contacting:
 - a. Huntsman Building Solutions
Technical Department
3315 E Division St.
Arlington, Texas 76011
 - b. Email: info@huntsmanbuilds.com
 - c. Phone: (817) 640-4900

1.04 SUBMITTALS

- A. **Roof Survey:** Contractor shall submit a roof survey identifying the total area of the roof to receive the Huntsman Building Solutions Thermo-Sil 9600 HS Restoration Coating System along with pictures depicting the general condition of the roof, seams, penetrations, mechanical equipment, and other areas specified for detail.
- B. **Manufacturer Approval:** Contractor shall submit current written verification of "applicator approval" from Huntsman Building Solutions.
- C. **Licenses & Permits:** Contractor shall submit verification of licenses and permits.
- D. **Insurance:** Contractor shall submit certificates of insurance.
- E. **Product Literature:** Contractor shall submit descriptive literature, Technical Data Sheets, and Material Safety Data Sheets for all materials specified for use on the project.
- F. **Warranty:** Contractor shall submit a copy of warranties, if any, offered upon successful completion of the project. (See Section 4.0 - Warranty).

1.05 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. **Delivery:** Contractor shall deliver all Huntsman Building Solutions branded system components to the job site in their original, unopened packaging clearly marked with Huntsman Building Solutions logo, full product name, and lot or batch numbers. Contractor shall deliver ancillary project related materials to the job site in new condition, and where applicable, properly labeled.
- B. **Storage:** Contractor shall protect all materials from moisture, direct sunlight, excessive heat, or freezing. Furthermore, contractor shall store materials in accordance with Manufacturer's printed recommendations as listed on each product's Technical Data Sheet and/or product label. Do not expose or store silicone coating products in areas where the temperature may reach 35° F or below.
- C. **Handling:** Contractor shall handle and install materials per Manufacturer's printed instructions and standard industry practices for safeguarding against damage and contamination.

3. Prior to coating the field of the roof, fasteners should be treated with a generous amount of silicone coating. Complete coverage may require two coats of silicone coating.

E. Flashings and Penetrations

1. Inspect all flashing details, (penetrations, roof mounted equipment, curbs, walls, parapets, drains, roof edge, etc.), to ensure they are well secured and functioning properly.
2. Correct as necessary to ensure a watertight seal prior to Surface Preparation procedures.
3. If flashing or penetrations have been previously sealed with a rubber or asphaltic based sealant, these areas must be treated with a silicone caulk to insure coating adhesion.

3.02 SURFACE PREPARATION

- A. All surfaces must be clean, dry, and sound; free of loose and peeling coatings, grease, oil, dirt, mildew, rust, and other detrimental foreign matter that will adversely affect adhesion and product performance of system components being applied. Manually or mechanically remove excessive amounts of deteriorated patching, flashing, or caulking materials before cleaning commences. Observe responsible trade practices during performance of all work.
- B. **Cleaning** – Thoroughly power wash the roof surface and all other areas to receive new coating with a minimum of 2000 psi water pressure. Any areas of grease or oil should be cleaned using an industrial strength detergent such as Simple Green®.

3.03 SEAM AND FLASHING FORTIFICATION

Fully intact and structurally sound seams and flashing details do not require fortification. Reinforce all seams, joints and flashings that reveal any degree of damage or deterioration with one of the following methods:

Note: The maximum application rate on vertical surfaces of Huntsman Building Solutions Thermo-Sil 9600 HS is equal to 20 Wet / 18 dry mils per pass.

A. Fabric

1. Apply a 16 wet mil base coat of Huntsman Building Solutions Thermo-Sil 9600 HS over the detail area.
2. Immediately embed 4" TIETEX T272 fabric into the coating centered over the interface.
3. Without stretching the fabric, smooth with a brush or roller to remove any wrinkles, air pockets, or fish-mouths.
4. Apply additional coating as necessary during embedment to conceal the fabric. Allow to dry before proceeding.
5. After application of fabric, apply 16 wet mils of Huntsman Building Solutions Thermo-Sil 9600 HS over all overlaid interfaces. Huntsman Building Solutions Thermo-Sil 9600 HS must completely encapsulate and extend several inches to either side of the fabric. Allow to dry before proceeding.

B. Fabric Backed Butyl Tape

1. Apply 4" fabric backed butyl seam tape over the detail area.
2. Center tape over the interface.
3. Hold tape roll slightly above the surface and peel back several inches of release liner. Adhere tape into place keeping it centered on the seam. Rub or roll tape down firmly and evenly to remove any wrinkles, air pockets, or fishmouths. A wallpaper seam roller is helpful to secure the tape to the substrate. Peel back several more inches of release liner and continue taping as described. Do not stretch the tape during installation.
4. Do not overlap intersecting lengths of tape. Cut and adhere tape so it forms a tight seam at all intersections.
5. After application of seam tape, apply 16 wet mils of Huntsman Building Solutions Thermo-Sil 9600 HS over all taped interfaces. Huntsman Building Solutions Thermo-Sil 9600 HS must completely encapsulate and extend several inches to either side of the seam tape. Allow to dry before proceeding.

3.04 PROTECTIVE COATING APPLICATION

All previously applied materials must be thoroughly dry before proceeding. Sweep, vacuum, or blow off any dirt, dust, or other contaminants that may have accumulated on substrates to be coated. Protect unrelated work areas from coating overspray and spills. Close or protect air conditioning and air intake vents.

A. Base Coat

When installing a two coat (Base coat and Top coat) system, the base coat and top coat must be applied in a cross hatch fashion. The base coat should be applied in the opposite direction of the desired direction of the topcoat to help ensure complete and consistent coating thicknesses.

1. Apply the Huntsman Building Solutions Thermo-Sil 9600 HS base coat to the entire roof substrate at a rate of 1-gallon per 100 square feet with Thermo-Sil 9600 HS (16 wet mils /15 dry mils) dependent upon warranty length. Full thickness of 18 dry mils may be applied for 5-year material warranty applications.
 - a. Apply using a medium nap roller or airless spray equipment using a cross hatch / multi-pass technique to ensure even and complete application.
 - b. Extend Huntsman Building Solutions Thermo-Sil 9600 HS up vent pipes, parapets, curbs and other protrusions a minimum of 3" above the substrate creating a self-terminating flashing. Apply coating in a straight line to achieve a functional and aesthetically pleasing appearance.
 - c. Inspect the roof surface after the base coat has cured for splits, tears, or other damage that may have been missed in the surface preparation process. These will be easier to detect on the coated surface. Repair any deficiencies as described before proceeding.
 - d. Protect coating from traffic and other abuse until fully cured.

B. Finish Coat

1. Apply a Huntsman Building Solutions Thermo-Sil 9600 HS finish coat to the entire roof substrate at a rate of no more than 2.0 gallons per 100 square feet, dependent upon warranty length, as additional applications may be required. Thermo-Sil 9600 HS (24 wet mils / 22 dry mils).
 - a. Apply using a medium nap roller or airless spray equipment using a cross hatch /multi-pass technique to ensure even and complete coverage.
 - b. Extend Huntsman Building Solutions Thermo-Sil 9600 HS up vent pipes, parapets, curbs and other protrusions a minimum of 1" above the flashing base coat when possible. Apply coating in a straight line to achieve a functional and aesthetically pleasing appearance.
 - c. Protect coating from traffic and other abuse until fully cured.

C. Inspection

1. Upon completion, the Contractor shall inspect their work for compliance with this specification.
2. When the Huntsman Building Solutions Thermo-Sil 9600 HS Restoration Coating System for Metal roof decks has been completed as specified above;
 - a. The system should be fully adhered with no pinholes or blisters in the coatings, sealants, reinforcing fabric, or seam tape.
 - b. The Thermo-Sil 9600 HS dry film thickness (DFT) over reinforced seams and flashing details should be equal to or greater than 26 dry mils (This does not include measurement of sealants, reinforcing fabric, or seam tape.); and
 - c. The Thermo-Sil 9600 HS Dry film thickness (DFT) over the general field of the roof should be equal to or greater than 18 dry mils.

